

SHOP COPY

REDUCED PRINT

ITEM NO.	NOMENCLATURE NO. PECO OR DESCRIPTION	CODE IDENT	PART OR IDENTIFYING NO.	MATERIAL OR NOTES
5 /	KNOB	98882 KK-500	JERGENS	
4 /	SHAFT		STL	
3 /	KNOCKER		STL	
2 2	DOWEL	187 DIA X100LG	STL	
1 /	PULLER CHUCK		STL	

FOR PART IDENTIFICATION ITEM NUMBERS ARE EXPRESSED AS DASH NUMBERS OF THIS BASIC DRAWING, EXCEPT WHERE A NUMBER APPEARS IN THE PART OR IDENTIFYING NUMBER COLUMN.

NOTES:

- MARK AS SPECIFIED IN LOCATION SHOWN WITH 1/8-3/8 HIGH FIGURES THE FOLLOWING:
a) THE NAME "ALLISON" FOLLOWED BY THE TOOL NUMBER AND LAST CHANGE LETTER.
b) VENDOR NAME OR TRADEMARK.
- CADMIUM PLATE ITEMS 1,3 & 5 PER AMS 2600 PRIOR TO ASSY. DIM. MUST BE MET AFTER PLATING.

BREAK SHARP CORNERS .060 UOS

ITEM NO.	DESCRIPTION	SIZE	TYPE
1	ALL OVER	.060	UOS
2	ALL OVER	.060	UOS
3	ALL OVER	.060	UOS
4	ALL OVER	.060	UOS
5	ALL OVER	.060	UOS

USED ON ENGINE MGR'S
250 SERIES